

TECHNICAL DATA SHEET

PRODUCT #HM-PHC-9255

DESCRIPTION

This is a clear, light colored, slower setting packaging hot melt designed for bonding difficult substrates.

FDA Status: A letter is available upon request.

TYPICAL PHYSICAL PROPERTIES and GENERAL INFORMATION

| Property | Value |
|-------------------------------------|--------------|
| Recommended application temperature | 350°F |
| Molten Gardner Color | 2 |
| Shelf life | One year |
| Rate of Set | Slow |
| Viscosity @ 275°F | 2,625 cP |
| Viscosity @ 300°F | 1,690 cP |
| Viscosity @ 325°F | 1,140 cP |
| Viscosity @ 350°F | 800 cP |

CLEANUP INSTRUCTIONS

Consult the equipment manufacturer for clean-up procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

The buyer should conduct it own tests of this product before use to determine proper preparation technique and suitability for proposed application. American Chemical, Inc. warrants that the product conforms with American Chemical, Inc. written specifications, and is free from defects. American Chemical, Inc. disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

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