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TECHNICAL DATA SHEET

PRODUCT # HL 2203 X

DESCRIPTION

This product is a permanent grade PSA designed for labeling applications.

FDA Status: A letter is available upon request.

TYPICAL PHYSICAL PROPERTIES AND GENERAL INFORMATION

PROPERTY	VALUE
RECOMMENDED APPLICATION TEMPERATURE	300 deg. F
MOLTEN GARDNER COLOR	7
SOFTENING POINT	161 deg. F
SHELF LIFE	365 day
180 DEGREE PEEL	6.1 lb-mass/in
STATIC ADHESION FAILURE TEST TEMPERATURE	135 deg. F
LOOP TACK	80 ounce
POLKEN TACK	1000 g
VISCOSITY @ 250F	16,000 cP
VISCOSITY @ 275F	8,000 cP
VISCOSITY @ 300F	3,600 cP
VISCOSITY @ 325F	2,000 cP
VISCOSITY @ 350F	1,000 cP

Physical properties are tentative pending production history.

CLEANUP INSTRUCTIONS

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

SAFETY INSTRUCTIONS

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

The buyer should conduct its own tests of this product before use to determine proper preparation technique and suitability for proposed application. American Chemical, Inc. warrants that the product conforms with American Chemical, Inc. written specifications, and is free from defects. American Chemical, Inc. disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

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